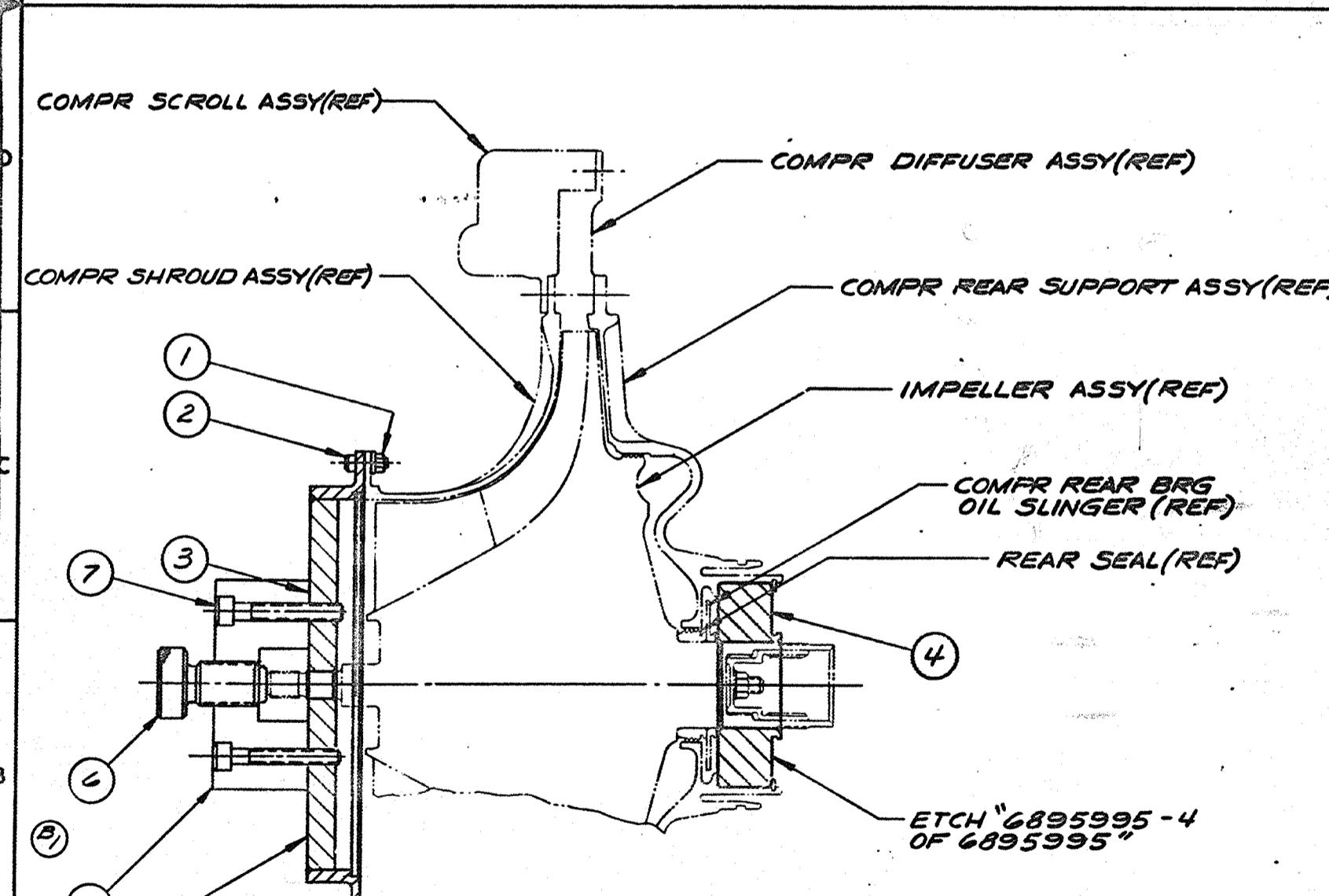
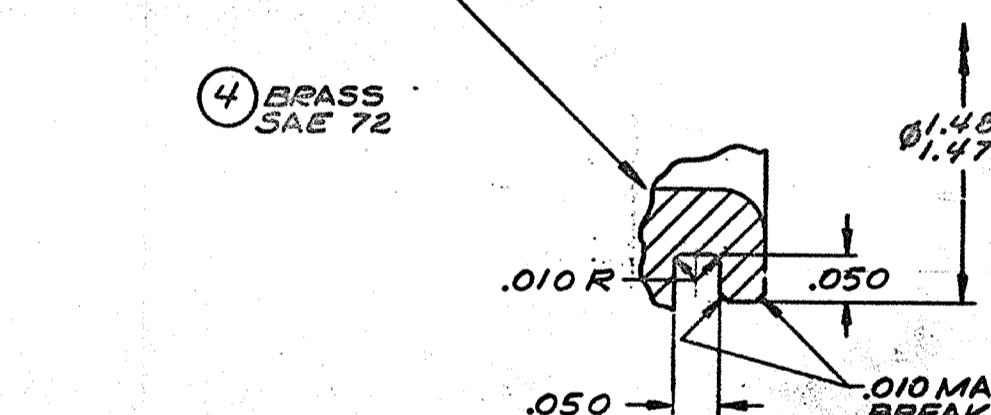
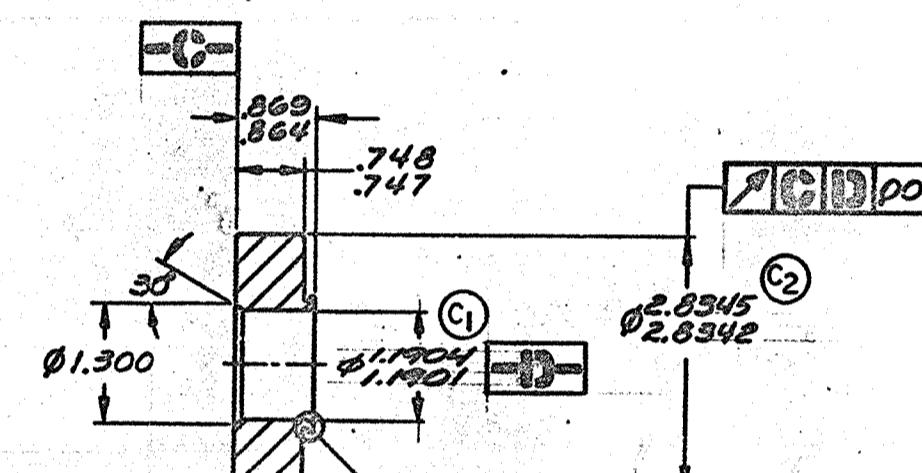
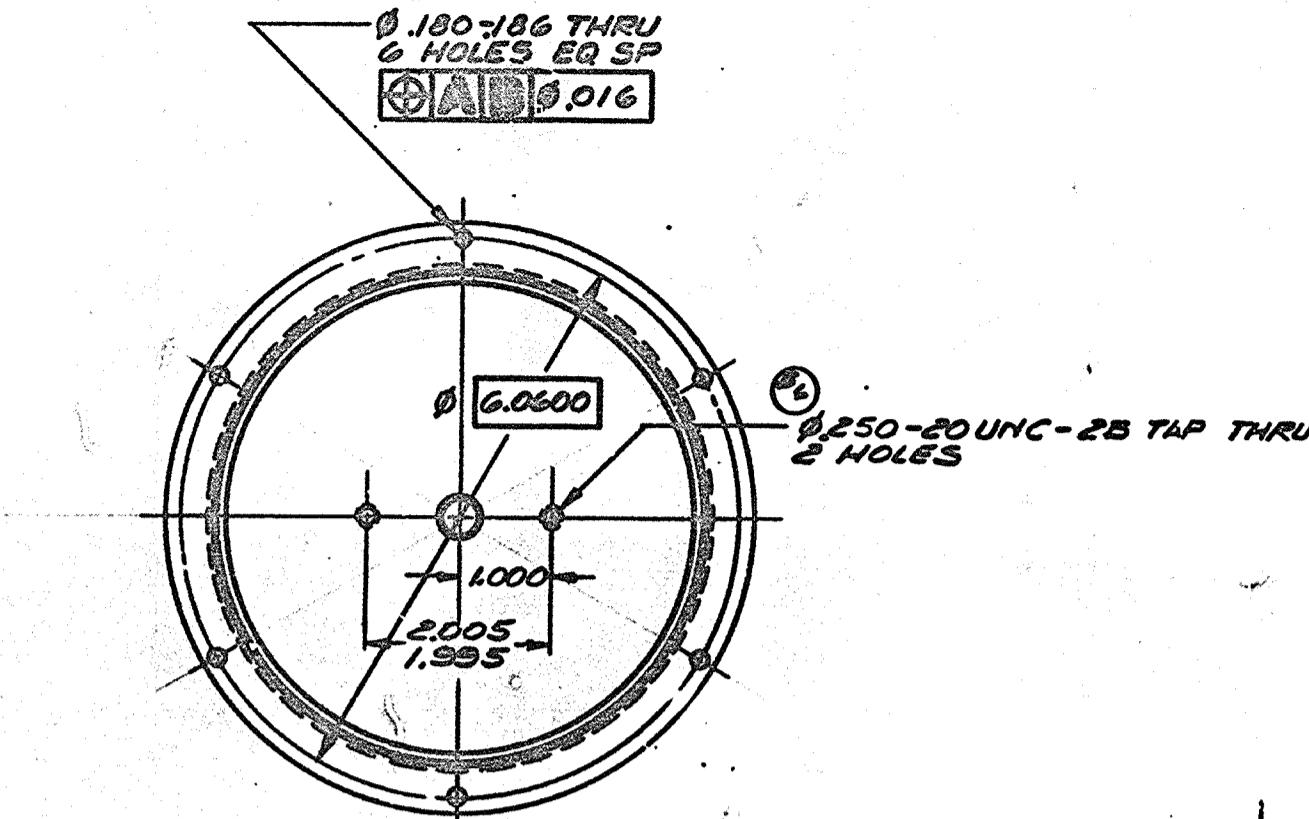


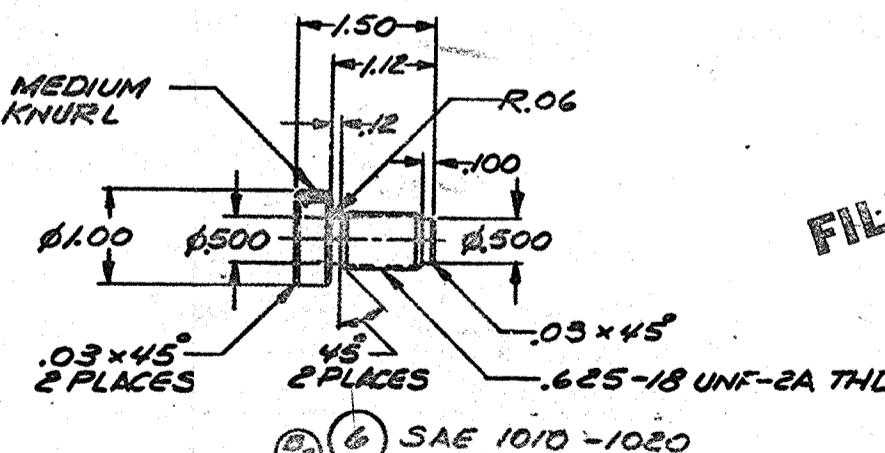
③ WELDMENT  
NORMALIZE



ETCH "ALLISON" 6895995-3 OF 6895995  
AND LAST CHANGE LETTER.  
VENDOR NAME OR TRADEMARK



**ENLARGED VIEW  
SCALE : 10/1**



FILE COPY

X		REVISIONS		DATE	APPROVED
LINE	LTH	DESCRIPTION			
X	66	A	(1) WAS 5.302-5.304	8/29/97	ATL-447
X	284	C	1) ADDED 5.304-5.305 TO LAST VICK 28.30-31 2) ADDED CROWN LOGO 5.300-301 3) ADDED 5.305-5.306 4) ADDED 5.307-5.308 5) ADDED 5.309-5.310 6) ADDED 5.311-5.312 7) ADDED 5.313-5.314 8) ADDED 5.315-5.316 9) ADDED 5.317-5.318 10) ADDED 5.319-5.320 11) ADDED 5.321-5.322 12) ADDED 5.323-5.324 13) ADDED 5.325-5.326 14) ADDED 5.327-5.328 15) ADDED 5.329-5.330 16) ADDED 5.331-5.332 17) ADDED 5.333-5.334 18) ADDED 5.335-5.336 19) ADDED 5.337-5.338 20) ADDED 5.339-5.340 21) ADDED 5.341-5.342 22) ADDED 5.343-5.344 23) ADDED 5.345-5.346		
X	84	C	(1) WAS 1.1889-1.1890	8/29/97	ATL-447
	87		(2) WAS 2.03473-2.0346		

7	2	SOC HD CAP SCR	150-20x1.50LG	STL	
6	1	KNOB		STL	
5	1	BRACKET		STL	
4	1	BRG. DUMMY		BRASS	
3	1	FRONT SUPPORT		WELDMENT	
2	3	SOC HD CAP SCR	164-32x.50LG	STL	
1	3	NUT	.164-32	STL	
ITEM NO.	REO#	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES

This data is furnished with the understanding that it will be used for specific research and development purposes only and not to manufacture or possess the components of the part(s) shown and/or described. The operators and/or developer are to be reimbursed for the cost of the acquisition and shall not be disclosed to any third party without specific written consent of the Allies One  
Director, C.W.C.

#### *NOTES:*

1. MARK AS SPECIFIED P., TH 1/8-3/16 HIGH FIGURES AS SHOWN ON ITEMS 3 AND 4
  2. BRIGHT NICKEL PLATE ITEM 3 PER QQ-N-290, TYPE II, BRIGHT FINISH PRIOR TO ASSY. DIM SHALL BE MET AFTER PLATING. PLATING THICKNESS TO BE .00065-.001 COPPER AND .0006-.001 NICKEL.
  3. BREAK SHARP EDGES .020 UOS
  - (3) 4. BLACK OXIDE ITEMS 5 & 6 PER ANS PH486

GEOMETRIC CHARACTERISTIC SYMBOLS		UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES = $\pm 1^\circ$	APPROVALS	DATE
<input type="checkbox"/> PLATERS	$\neq$ INEQUALITY	OR 0.000 (ONE MIL)	REVIEWED	12-2-12
<input type="checkbox"/> STRAIGHTNESS	$\parallel$ PARALLELISM	OR 0.000 (ONE MIL)	CHIEF REC'D.	12-2-12
<input type="checkbox"/> ROUNDNESS	$<$ SIMILARITY	OR 0.000 (ONE MIL)	REC'D.	12-2-12
<input type="checkbox"/> CYLINDRICITY	$\neq$ ASYMMETRY	OR 0.000 (ONE MIL)	INITIAL	0
<input type="checkbox"/> PROFILE OF A LINE	TIME POSITION	OR 0.000 (ONE MIL)	ENR'D. 1	12-2-12
<input type="checkbox"/> PROFILE OF A SURFACE	SYMMETRICITY	OR 0.000 (ONE MIL)	ENR'D. 2	12-2-12
<input type="checkbox"/> SURFACE FINISH	ASYMMETRY	OR 0.000 (ONE MIL)	ENR'D. 3	12-2-12
		SEE ITEM	FINAL APPROVAL	12-2-12
		HEAT TREAT AND HARDNESS	REVIEW APPROVAL	
		SUPERVISORY INSPECTION		
		NOTES		
ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED AND IS UNCONTROLLED BY THE UNITED STATES GOVERNMENT AND RELATED PARTIES UNTIL EXPIRATION OF ITS USEFUL LIFE OR DETERMINED BY THE UNITED STATES GOVERNMENT OR ITS CONTRACTING PARTIES.		GENERAL SPECIFICATIONS		
		SHEET 1 OF 1		